

MOM (Management-Operation-Maintenance) for PC-Coat surface

Procedure for repairing damage to HDG / powder coating.

Product description:

- Würth 300 zinc rich paint
- Jotun Jotamastic 90 two-component epoxy paint Colour RAL 7038

Current attachments to this document:

- Technical Data Sheet Würth
- Technical Data Sheet Jotun
- Application instructions Jotun
- Safety data sheet can be downloaded from EcoOnline or coBuilder

1. Purpose

To ensure that damage to HDG / powder coatings is repaired according to recommended and proper methods.

2. Scope

All goods damages have occurred at customer or during assembly.

3. Procedure

3.1 Surface

The surface must be dry, clean and free of grease. Remove dust and loose pieces paint/steel. Damage to powder coating must be sanded with sandpaper or slab discs. Clean the surface of the repair site with acetone or xylene or other degreasing fluids.

3.2 Application of zinc rich paint

When repairing damage where the metal is exposed, there is a need for zinc on the exposed metal. When the metal is not exposed, there is only a need for paint directly on the damaged area.

3.3 Application of paint

Paint is applied with diet / brush or roll.

4. Packaging:

	Volume/liter	Spin size/liter
Würth zinc rich paint	500 ml	500 ml
Jotamastic 90 Comp A (paint)	3,55 / 15,6	5/20
Jotamastic 90 Standard Comp B (hardener)	1/4 4.4	1/5
Jotamastic 90 winter grades Standard Comp B (hardener)	1/4, 4	1/5

For additional information, read the attachments from the manufacturer.